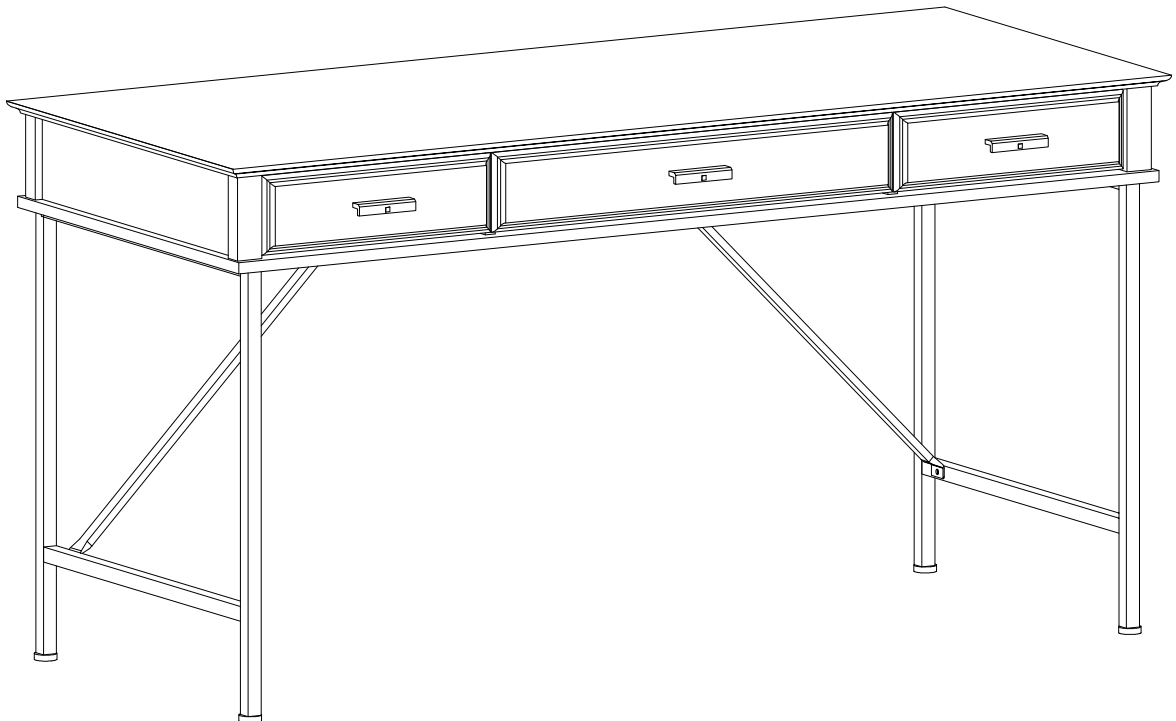


# ASSEMBLY INSTRUCTIONS

ITEM#: EL1109

## Important Safety Instructions:

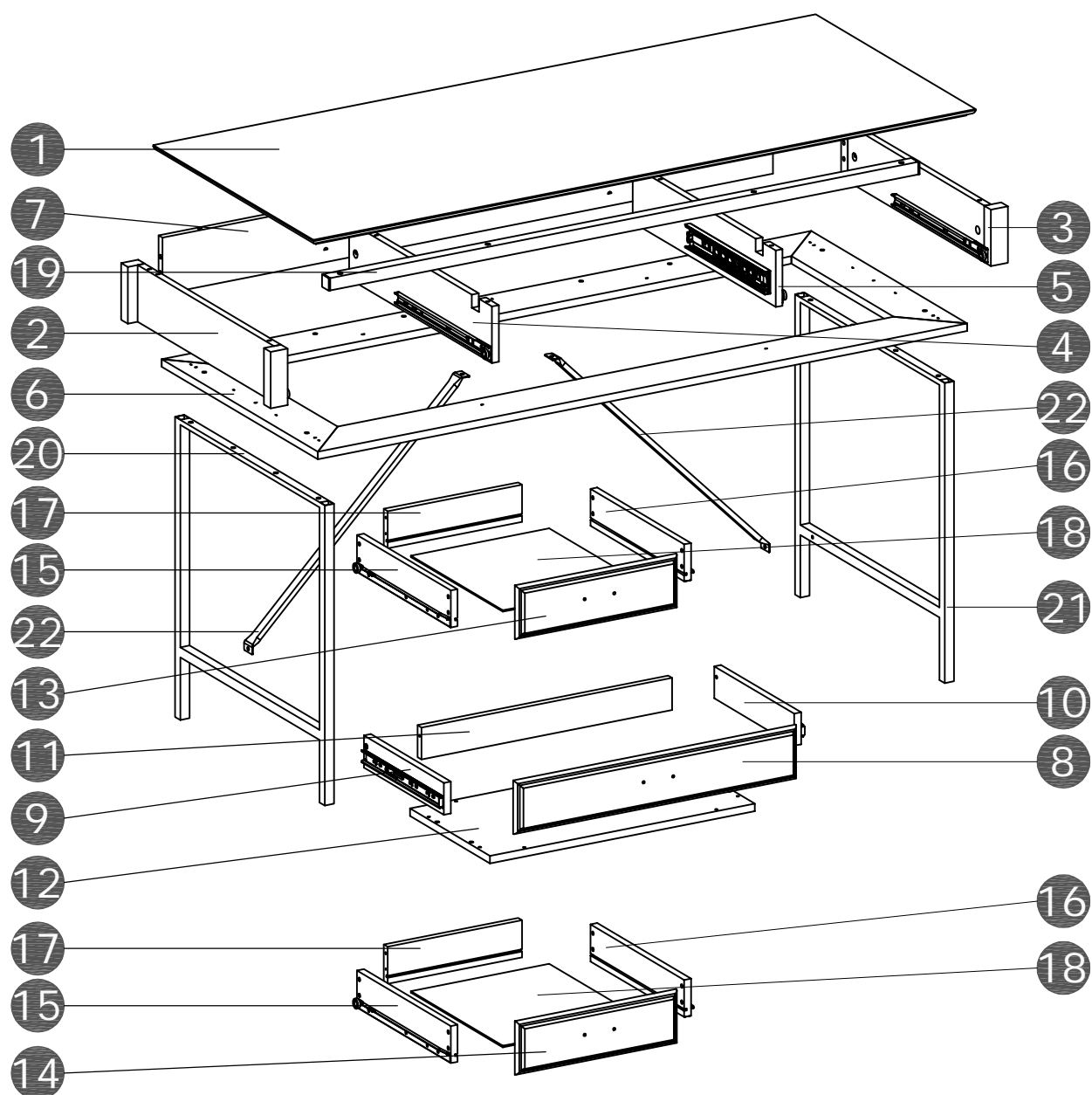
- Please read all instructions before beginning assembly
- Please make sure receive all the parcels to start the assembly
- For your safety and convenience, assembly by two people is recommended
- Use the parts and hardware lists to identify and separate each of the components included
- Save all packing materials until assembly is completed to avoid the accidental discarding of smaller parts or hardware



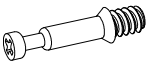


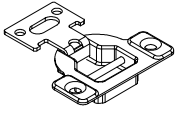
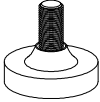
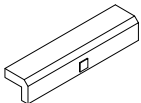


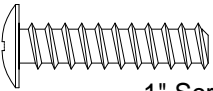

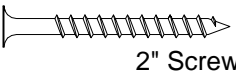
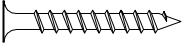
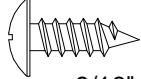
THANK YOU FOR PURCHASING

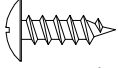

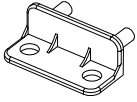
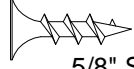

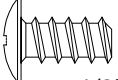
# PARTS LIST

1 X1	2 X1	3 X1	4 X1	5 X1
6 X1	7 X1	8 X1	9 X1	10 X1
11 X1	12 X1	13 X1	14 X1	15 X2
16 X2	17 X2	18 X2	19 X1	20 X1
21 X1	22 X2			



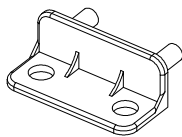
# HARDWARE LIST

Name	Part	Qty.	Spare
A		13	1
B		13	1
C		29	1
D		2	
E		4	
F		3	
G	 7/8" Bolt	4	1
H	 1-3/8" Bolt	4	
I	 1" Screw	8	
J	 5/8" Bolt	2	
K	 2" Screw	21	1
L	 1-1/2" Screw	8	
M	 9/16" Screw	10	

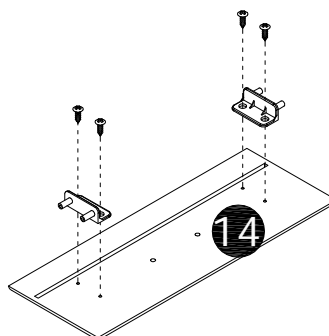
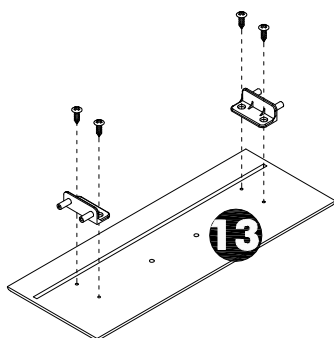
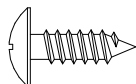
Name	Part	Qty.	Spare
N	 1/2" Screw	8	
O	 1-1/4" Bolt	2	1
R		4	
T	 5/8" Screw	4	
U	 Bumper Ø10x4mm	2	
V	 1/2" Screw	2	

## STEP 1

**R** x 4pcs

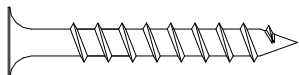


**M** x 8pcs

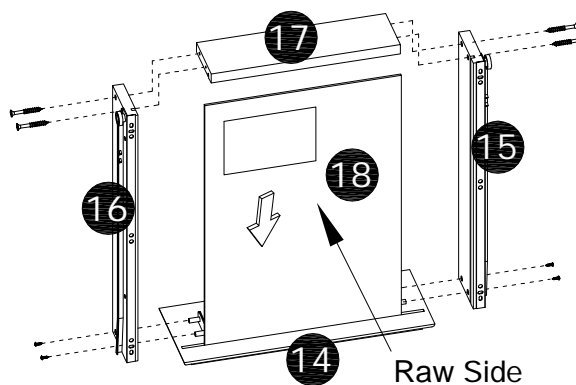
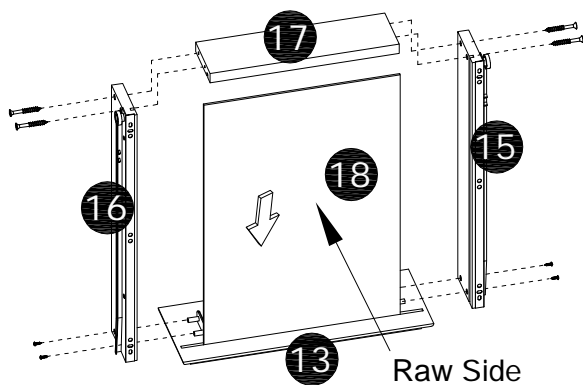
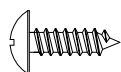


## STEP 2

**L** x 8pcs

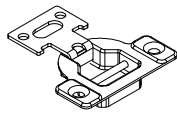


**N** x 8pcs



## STEP 3

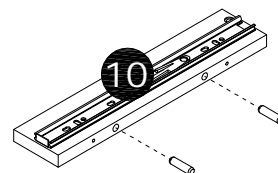
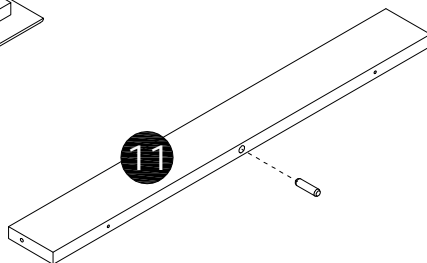
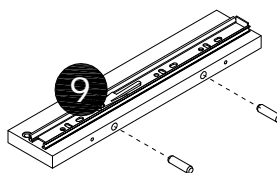
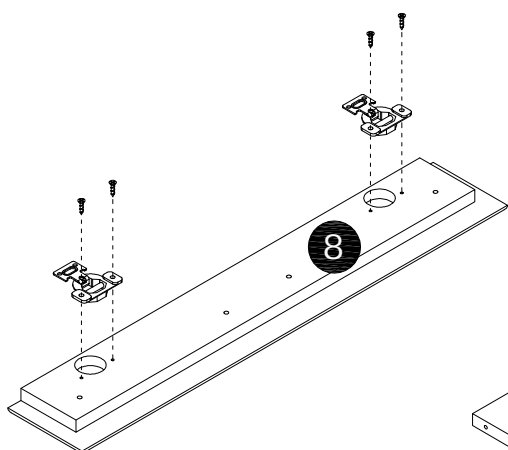
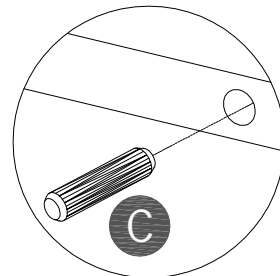
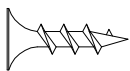
**D** x 2pcs



**C** x 5pcs

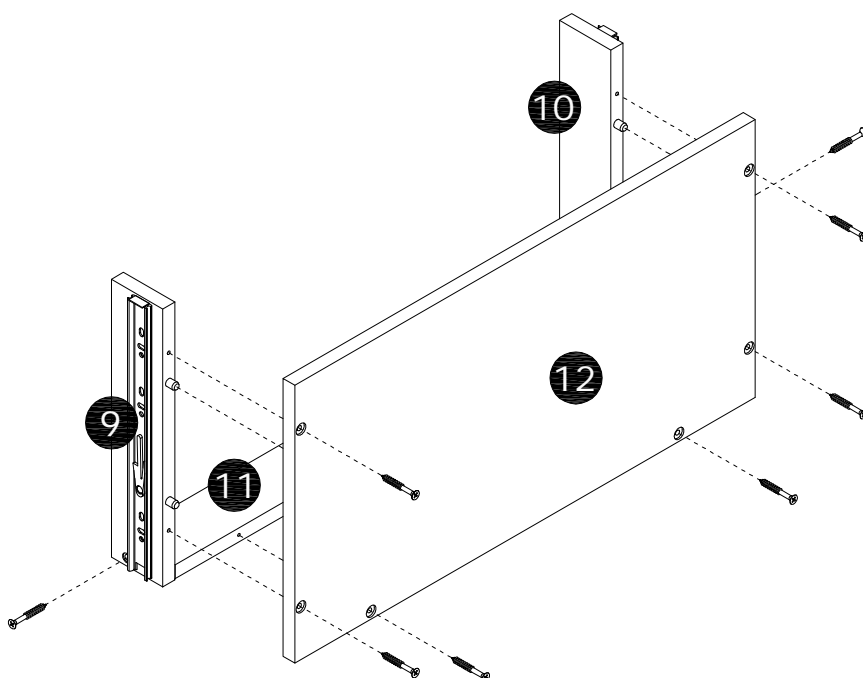
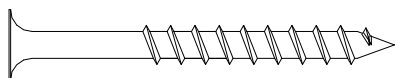


**T** x 4pcs



## STEP 4

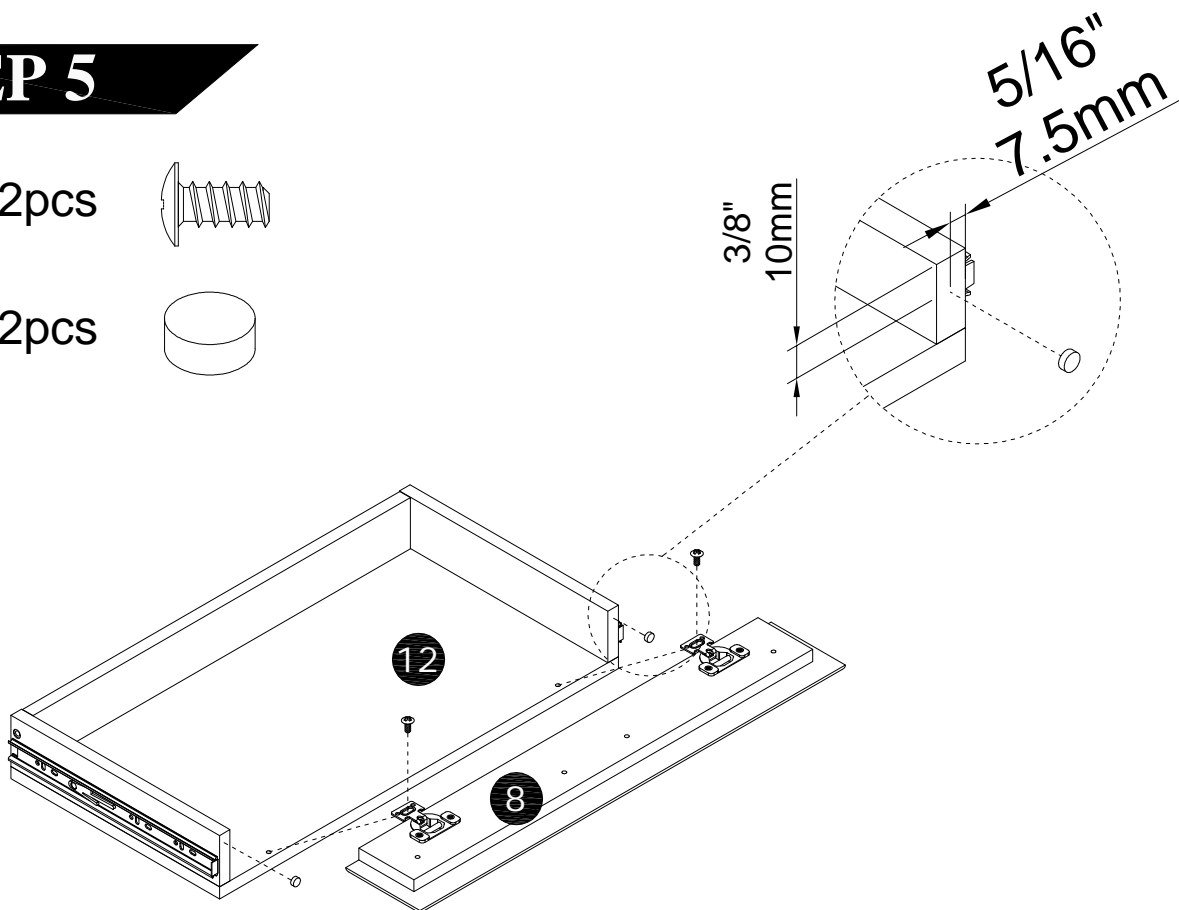
**K** x 8pcs




## STEP 5

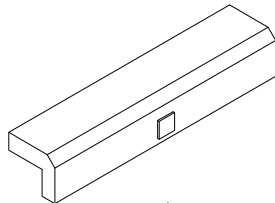
V x 2pcs 

U x 2pcs 

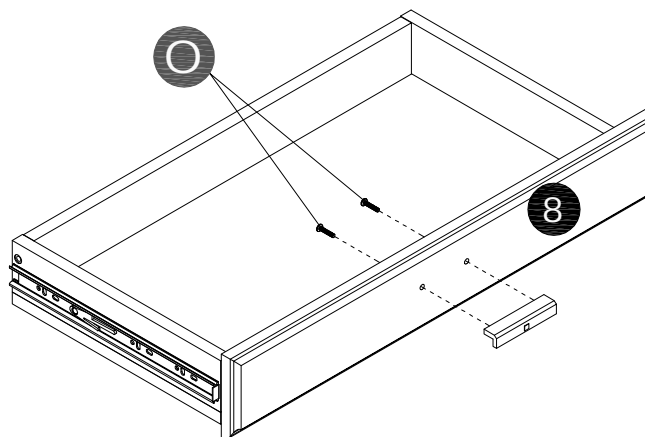
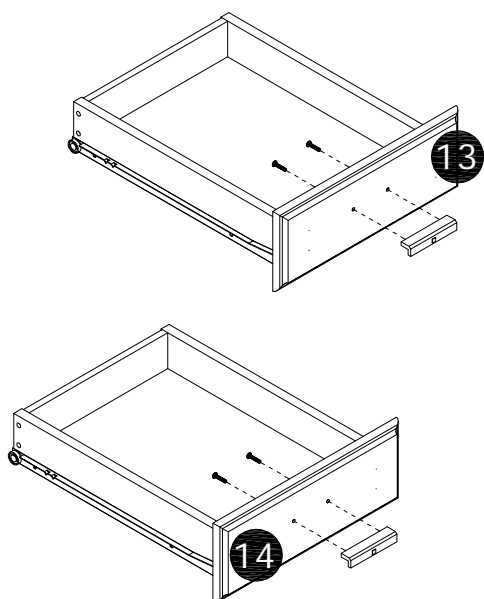


## STEP 6

O x 2pcs 

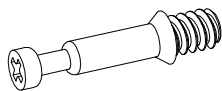
F x 3pcs 

G x 4pcs 

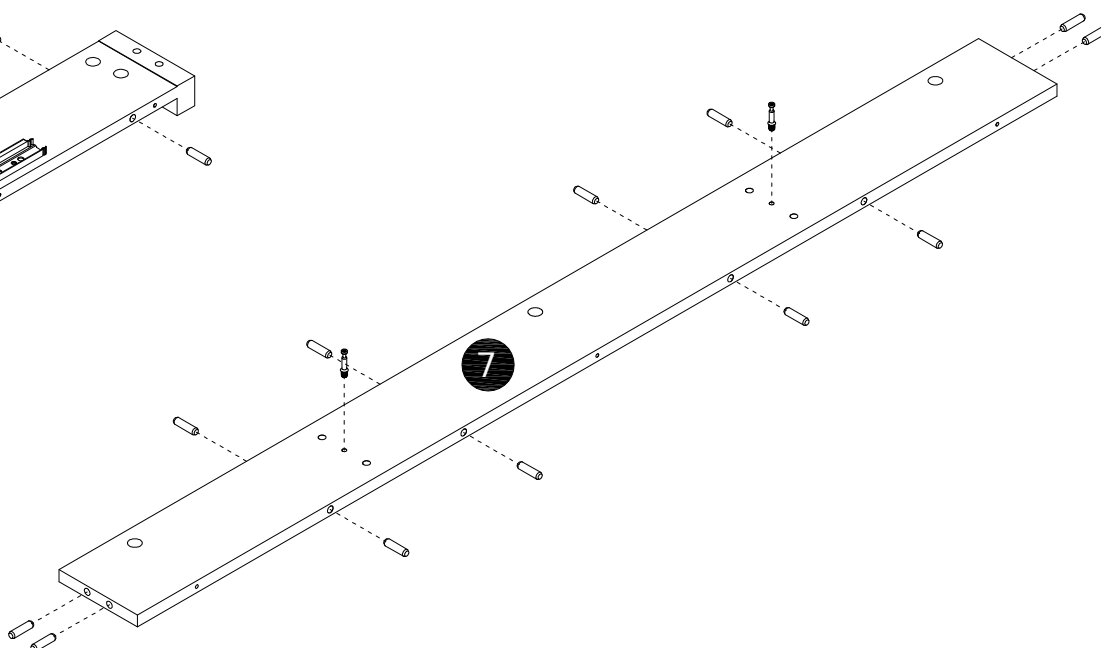
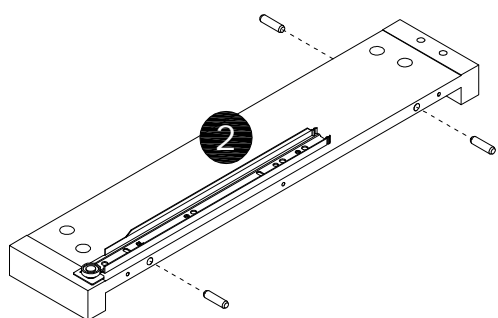
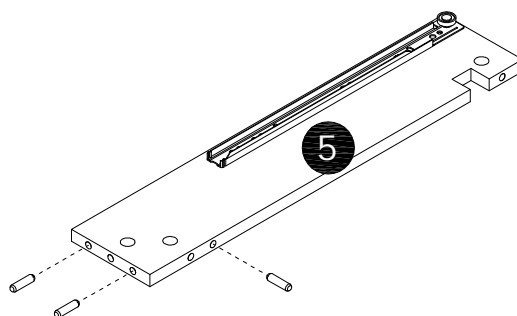
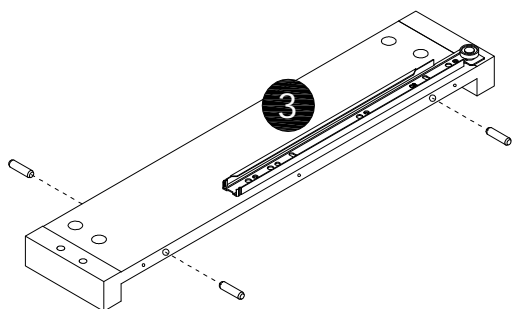
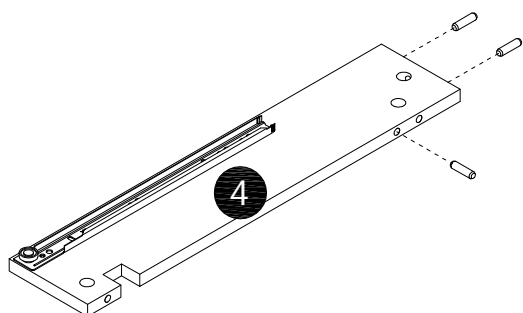
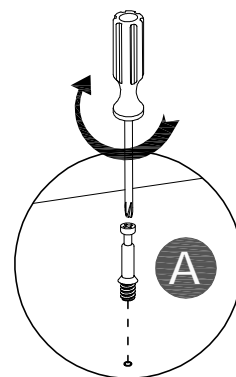
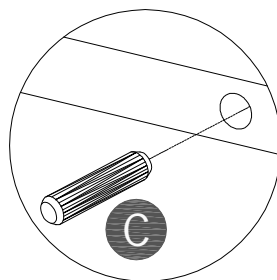
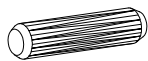


# STEP 7

A x 2pcs

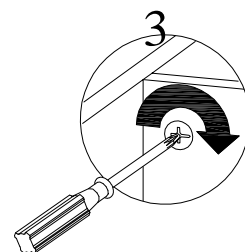
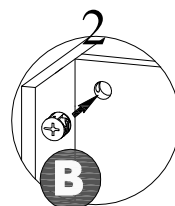
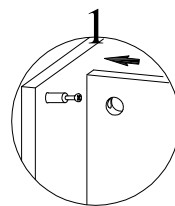
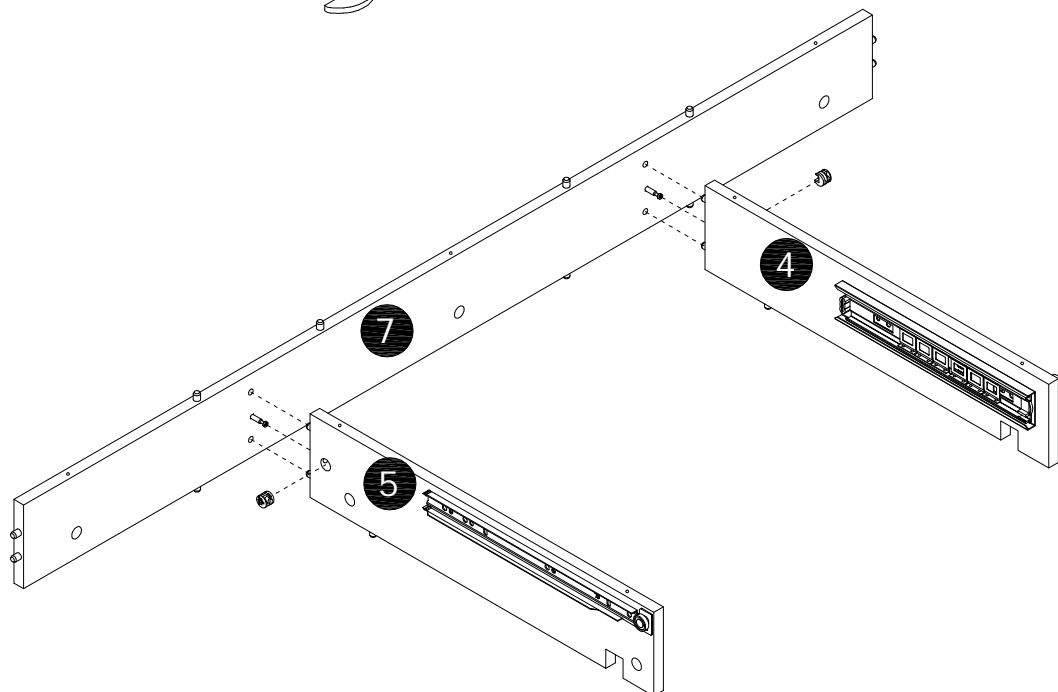


C x 24pcs



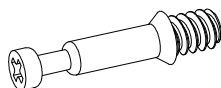
## STEP 8

**B** x 2pcs

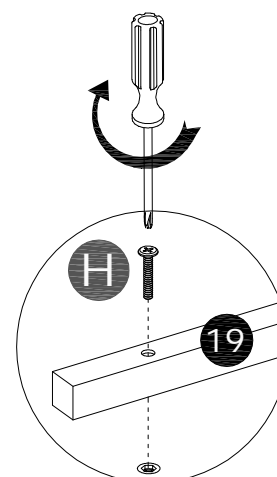
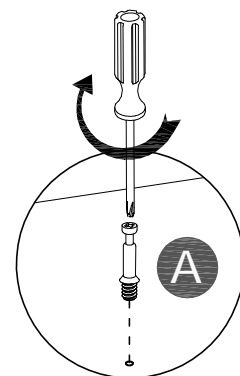
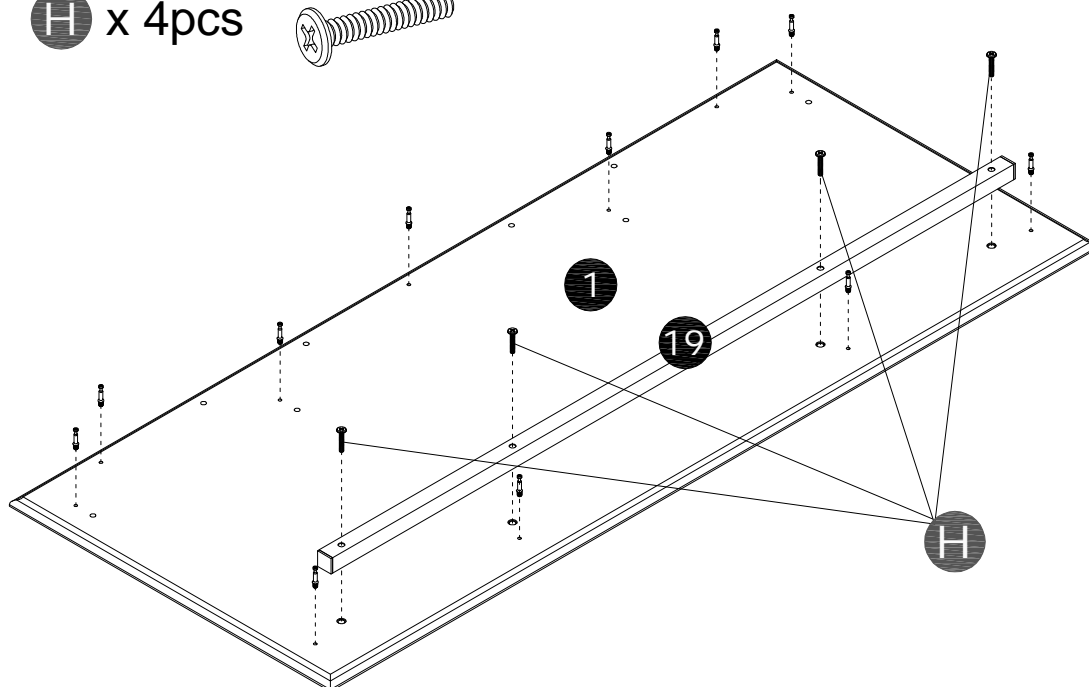
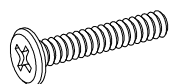


## STEP 9

**A** x 11pcs



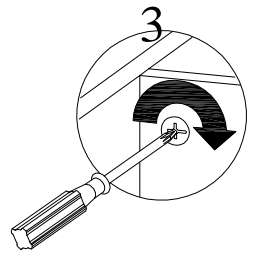
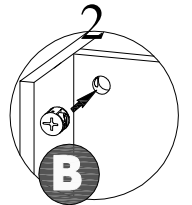
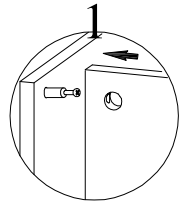
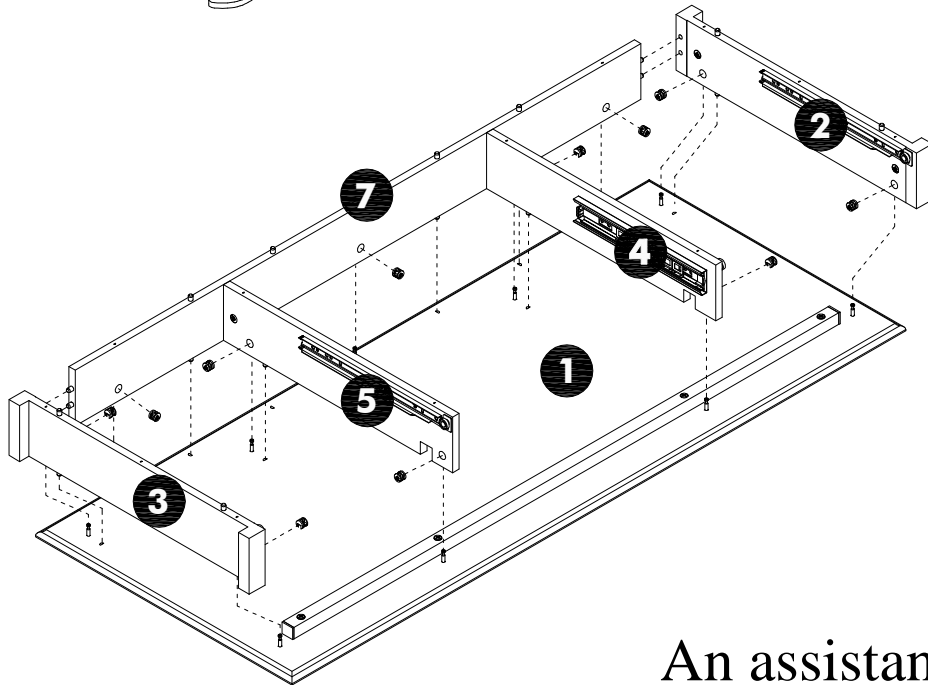
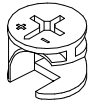
**H** x 4pcs





## STEP 10

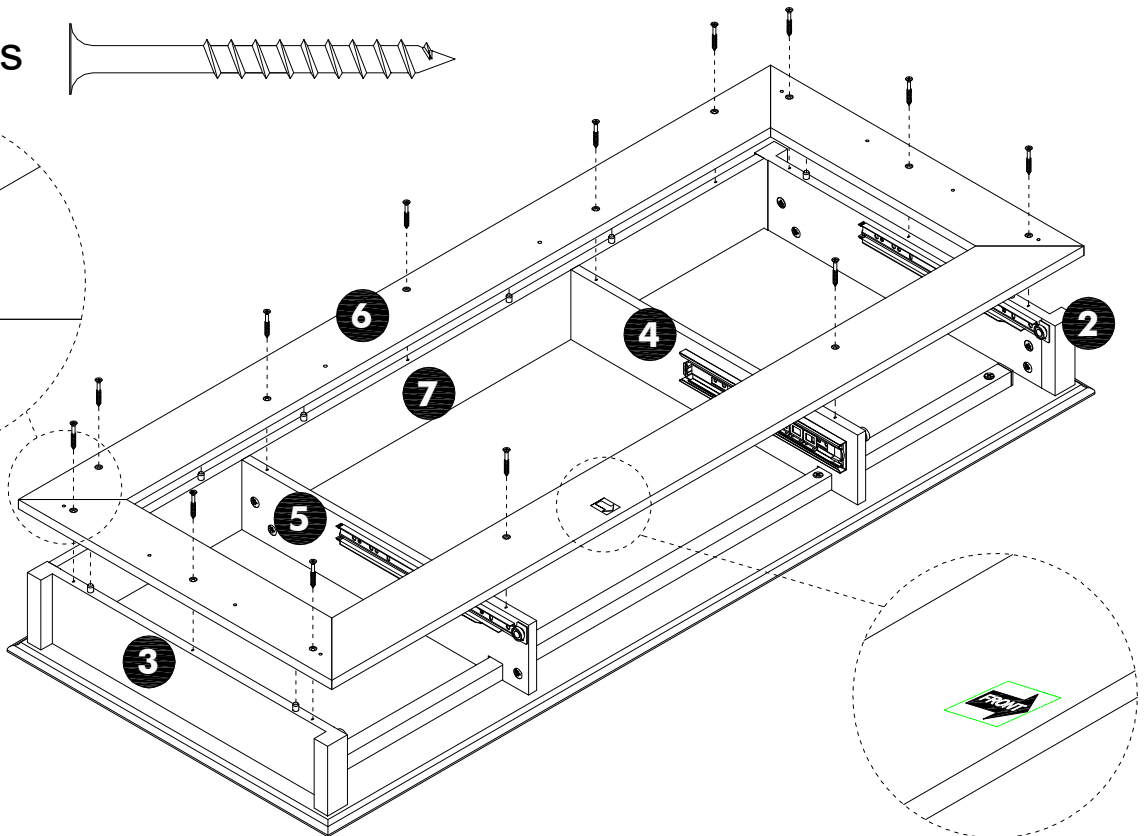
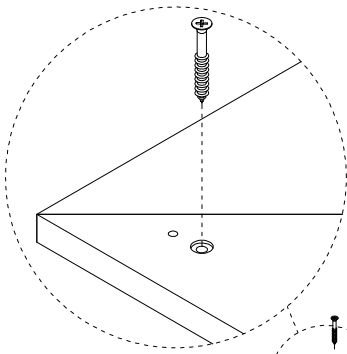
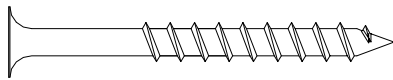
**B** x 11pcs



An assistant is required.

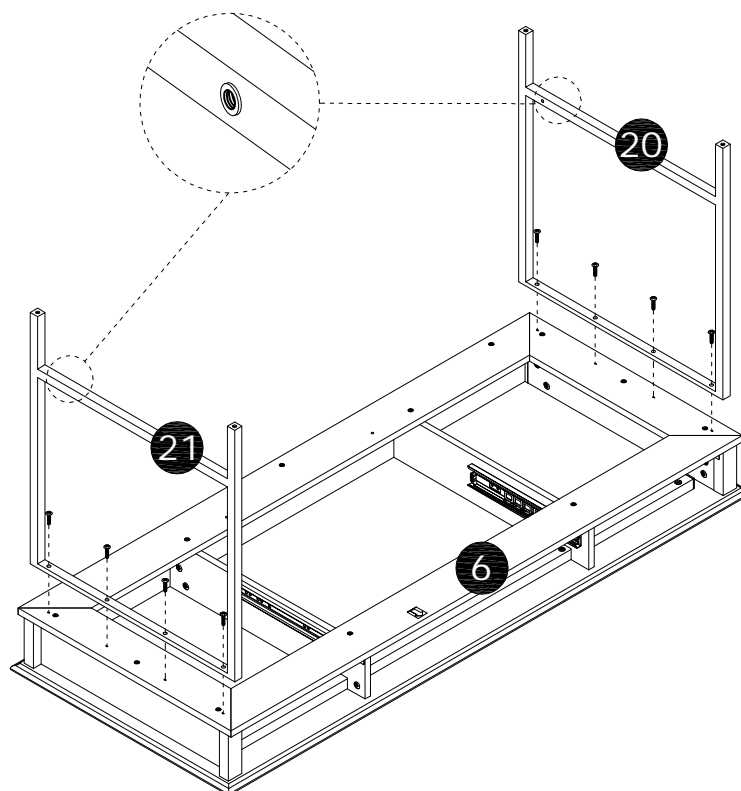
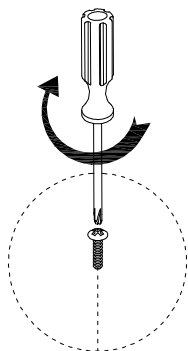
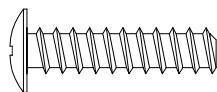
## STEP 11

**K** x 13pcs



## STEP 12

**I** x 8pcs

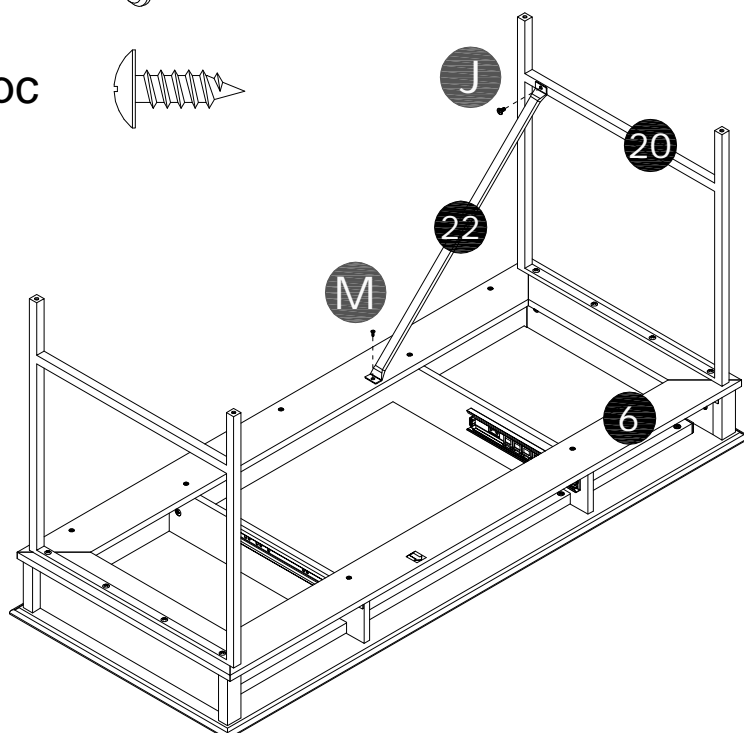
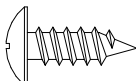


## STEP 13

**J** x 1pc



**M** x 1pc

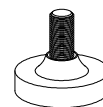


## STEP 14

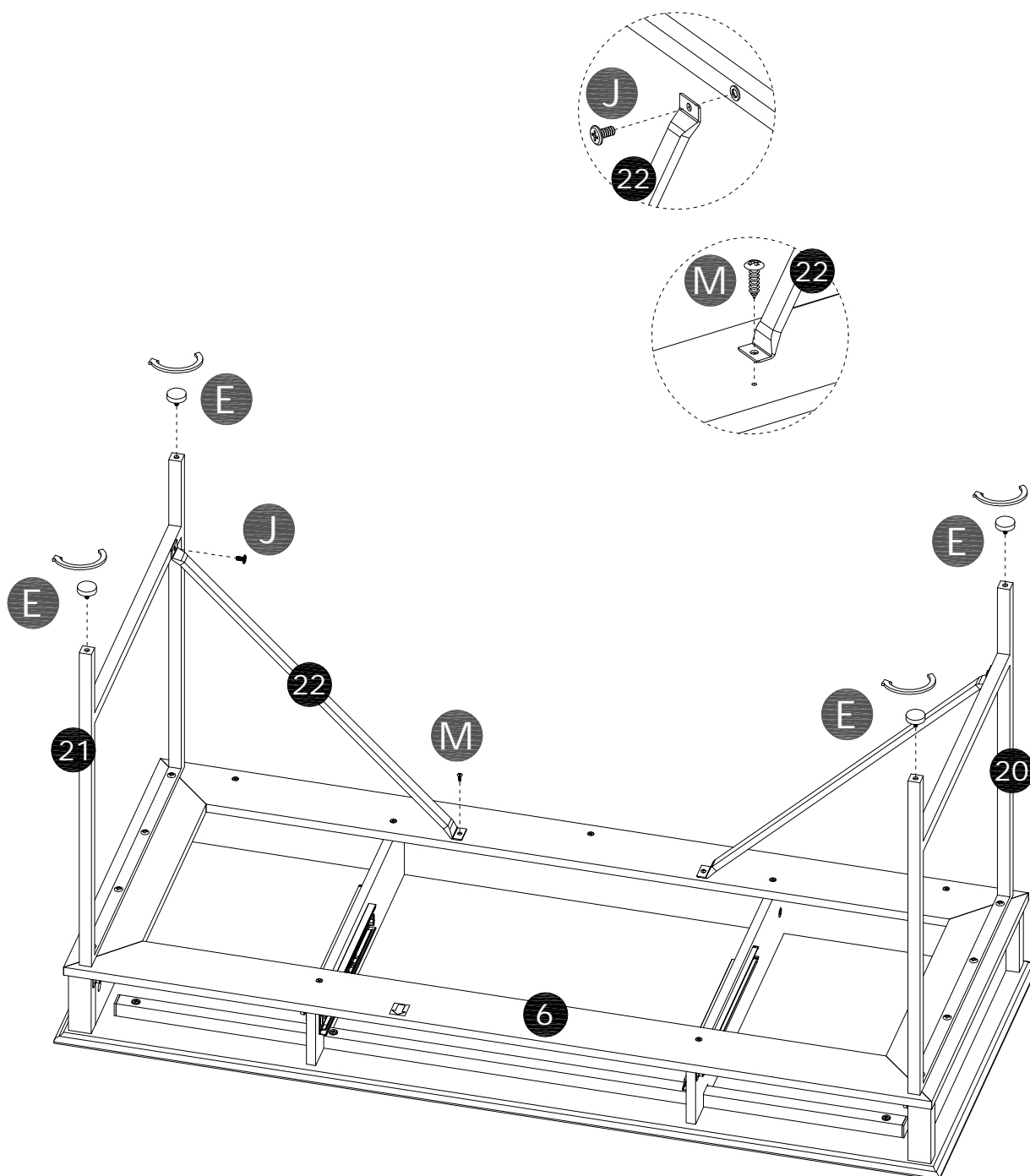
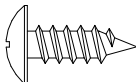
● J x 1pc



● E x 4pcs



● M x 1pc



## STEP 16

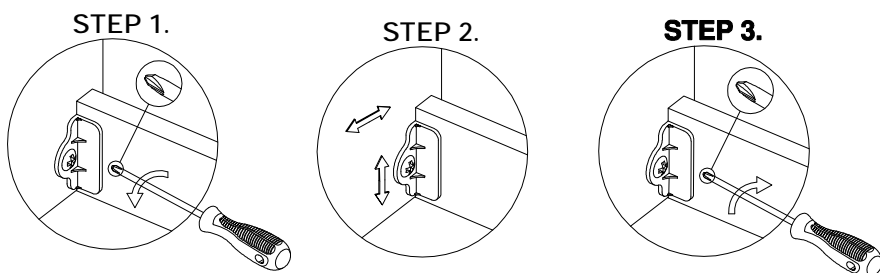
With assistant carefully stand unit up.

- Move unit to final location.
- Adjust drawer fronts as shown below.

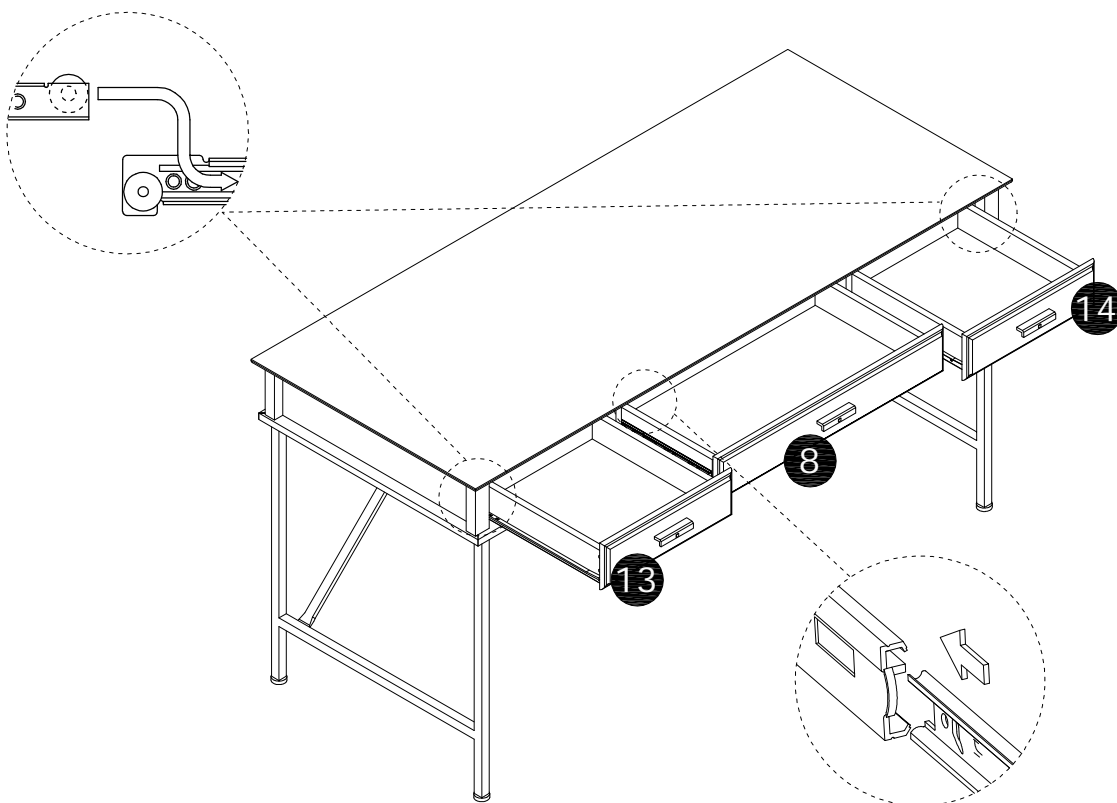
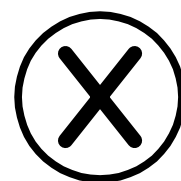
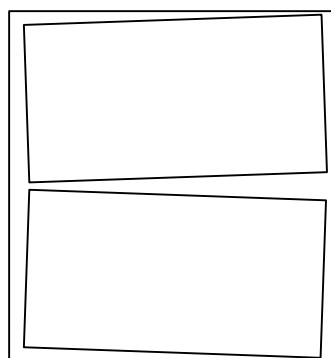
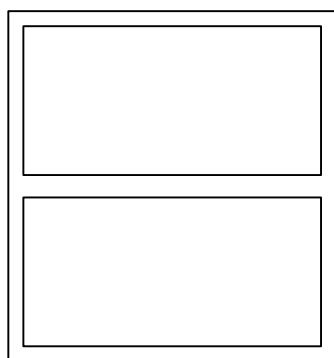
Step1--Loosen screws on back of drawer front brackets as shown.

Step2--Position drawer front as required.

Step3--Tighten screws while holding drawer front in position.



DRAWER FRONT VIEW



## Maximum weight capacities

